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NGB Vårsleppet og Årsmøte 2023

## Review on swelling pressure measurement techniques for intact rock samples: a discussion based on recent NTNU research under FME HydroCen

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1

1

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### Content

1. Introduction
2. Laboratory testing of sensitive rocks
3. Identification of swelling minerals
4. Oedometer testing to identify swelling pressure
5. Comparison of Oedometer test results
6. Cyclic oedometer test on intact rock samples
7. Discussions

2

2


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## Introduction


Rock mass => Intact rock + discontinuities + weakness zones + groundwater

**Rock mass characteristics:**

- Discontinuities / inhomogeneity
- Weakness / shear zones
- Clay infilling
- Groundwater



Intact rock



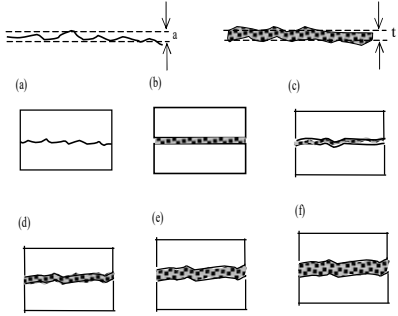
Rock mass

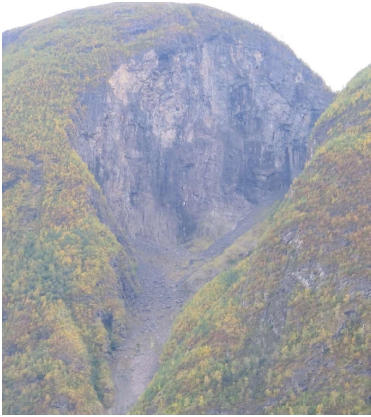
1. Challenges associated to swelling of clay in weakness zones
2. Challenges associated to swelling of weak and sensitive rocks

3


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## Discontinuous rock mass





Weakness and fault zones  
exposed to topography





4

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2

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### Challenges associated to swelling of clay



Concrete lining to support collapsed section of Brattsett headrace tunnel at a weakness zone containing swelling clay (Photo: Trønder Energi, 2009)

Headrace tunnel collapse at Marte tunnel in 2018

5

5

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### Challenges associated to swelling of rocks



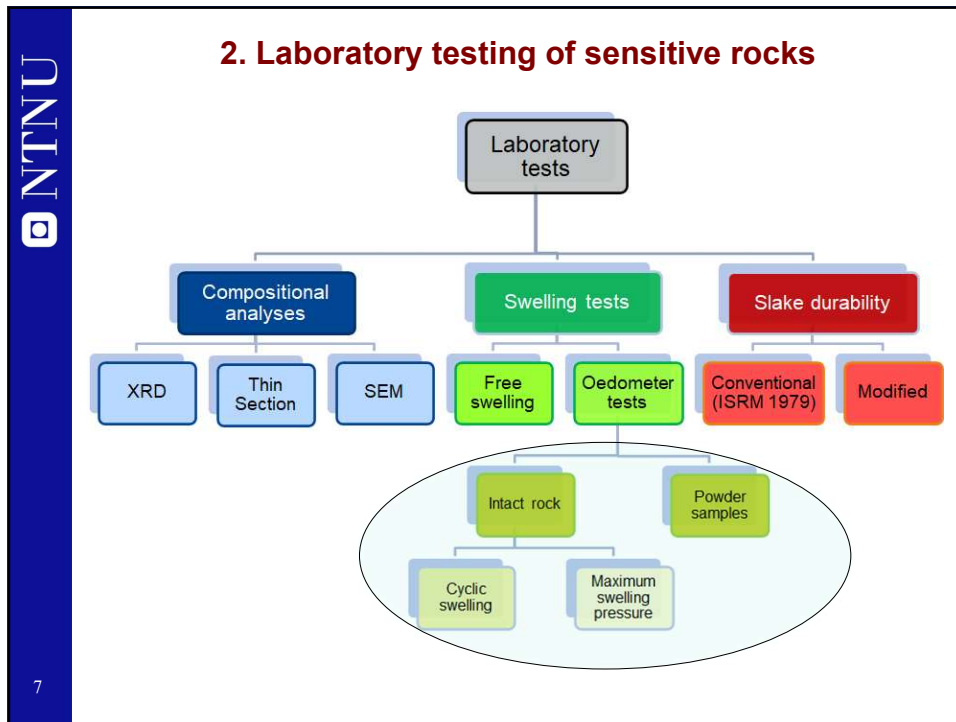
Collapse at the headrace tunnel of La-Higuera HPP (N. Trinh, 2017)

Collapse at the headrace tunnel of Kargi HPP (Statkraft, 2016)

Moglicë HPP (Core collected in Oct 2017)

6

6



7

### 3. Identification of swelling minerals

#### Existing (standard) preparation method

1. Fly Press Rock Crusher
2. Retch Vibratory Disc Mill RS 200
3. Splitting for XRD/XRF, thin slip and swelling tests

Fly press rock crusher

Retch Vibratory Disc mill RS 200

Splitter

- High milling energy
- Drying samples at 105 Degree C

8

**Example results of XRD with standard preparation**

| Mineral     | Standard (STD) [Wt%] |    |    |    |    |    |    |
|-------------|----------------------|----|----|----|----|----|----|
|             | 1                    | 2  | 3  | 4  | 5  | 6  | 7  |
| Quartz      | 27                   | 9  | 3  | 16 | 2  | 35 | 10 |
| Plagioclase | 11                   | -  | 25 | 19 | 43 | 18 | 29 |
| Chlorite    | 6                    | 34 | 25 | 8  | 11 | 7  | 4  |
| K Feldspar  | -                    | -  | -  | -  | -  | -  | -  |
| Amphibole   | -                    | -  | -  | -  | 1  | -  | -  |
| CPX         | -                    | 3  | 16 | 4  | 14 | -  | 5  |
| Calcite     | 10                   | 2  | 7  | 29 | 5  | 1  | 29 |
| Datolite    | -                    | -  | -  | -  | -  | -  | 12 |
| Talc        | 22                   | 13 | 2  | -  | -  | -  | -  |
| Serpentine  | 3                    | 38 | 12 | 0  | 5  | 0  | 0  |
| Smectite    | 1                    | 0  | 1  | 1  | 0  | -  | -  |
| Zeolite     | 5                    | -  | -  | -  | -  | -  | -  |
| Titanite    | -                    | -  | 9  | -  | 8  | 5  | 3  |
| Pyrite      | -                    | -  | -  | 0  | 0  | 0  | 0  |
| Pyrrhotite  | -                    | -  | 0  | 0  | 1  | 1  | -  |
| Muscovite   | 13                   | -  | -  | 18 | 7  | 33 | 8  |
| Kaolinite   | 3                    | -  | -  | 4  | -  | -  | -  |
| Magnetite   | -                    | 1  | 1  | -  | -  | -  | -  |
| Spessartine | -                    | -  | -  | 1  | 3  | 1  | -  |

9

**Modified preparation method**


1. Fly Press Rock Crusher
2. Mortar og pestle
3. Sieving (<100µm and 100-300µm)
4. Splitting for XRD/XRF, thin slip and swelling tests



Fly press rock crusher



Mortar and pestle



Sieves



Splitter

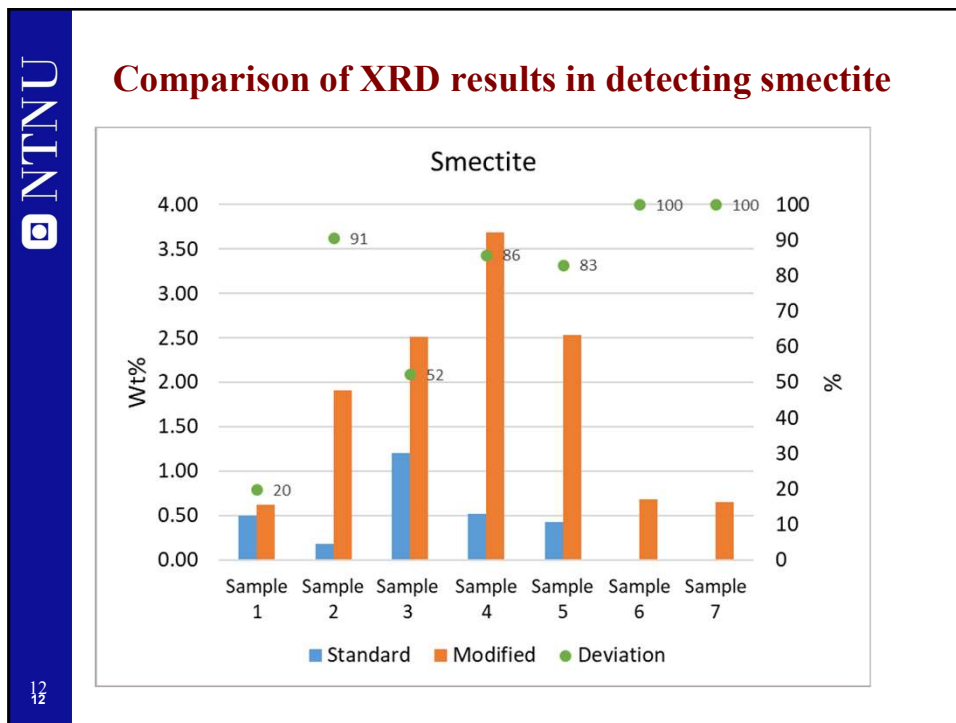
- Low milling energy
- Reduced drying temperature (at 40 degrees)

10

**Example results of XRD with modified preparation**

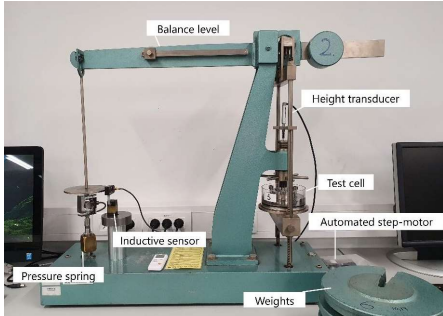
| Mineral     | Modified (MOD) [Wt%] |    |    |    |    |    |    |
|-------------|----------------------|----|----|----|----|----|----|
|             | 1                    | 2  | 3  | 4  | 5  | 6  | 7  |
| Quartz      | 22                   | 10 | 3  | 15 | 2  | 34 | 9  |
| Plagioclase | 8                    | -  | 22 | 16 | 37 | 17 | 26 |
| Chlorite    | 5                    | 29 | 26 | 9  | 12 | 8  | 4  |
| K Feldspar  | 4                    | -  | -  | -  | -  | -  | -  |
| Amphibole   | -                    | -  | -  | -  | 1  | -  | -  |
| CPX         | -                    | 5  | 15 | 3  | 15 | -  | 4  |
| Calcite     | 15                   | 2  | 7  | 27 | 7  | 1  | 33 |
| Datolite    | -                    | -  | -  | -  | -  | -  | 11 |
| Talc        | 15                   | 12 | 2  | -  | -  | -  | -  |
| Serpentine  | 4                    | 40 | 13 | 2  | 6  | 0  | 2  |
| Smectite    | 1                    | 2  | 3  | 4  | 3  | 1  | 1  |
| Zeolite     | 8                    | -  | -  | -  | -  | -  | -  |
| Titanite    | -                    | -  | 8  | -  | 7  | 5  | 2  |
| Pyrite      | -                    | -  | -  | 0  | 0  | 0  | 0  |
| Pyrrhotite  | -                    | -  | 0  | 0  | 0  | 1  | -  |
| Muscovite   | 12                   | -  | -  | 22 | 6  | 33 | 7  |
| Kaolinite   | 6                    | -  | -  | 1  | -  | -  | -  |
| Magnetite   | -                    | 1  | 1  | -  | -  | -  | -  |
| Spessartine | -                    | -  | -  | 1  | 2  | 0  | -  |

11




12

**4. Oedometer testing apparatus**



Standard ISRM (1979) suggested method of oedometer apparatus in use at NTNU



**Details of test cell**



13

13

**4. Oedometer testing apparatus**



Modified versions of the ISRM (1989/1999) suggested method of oedometer apparatus in use at KIT.

14

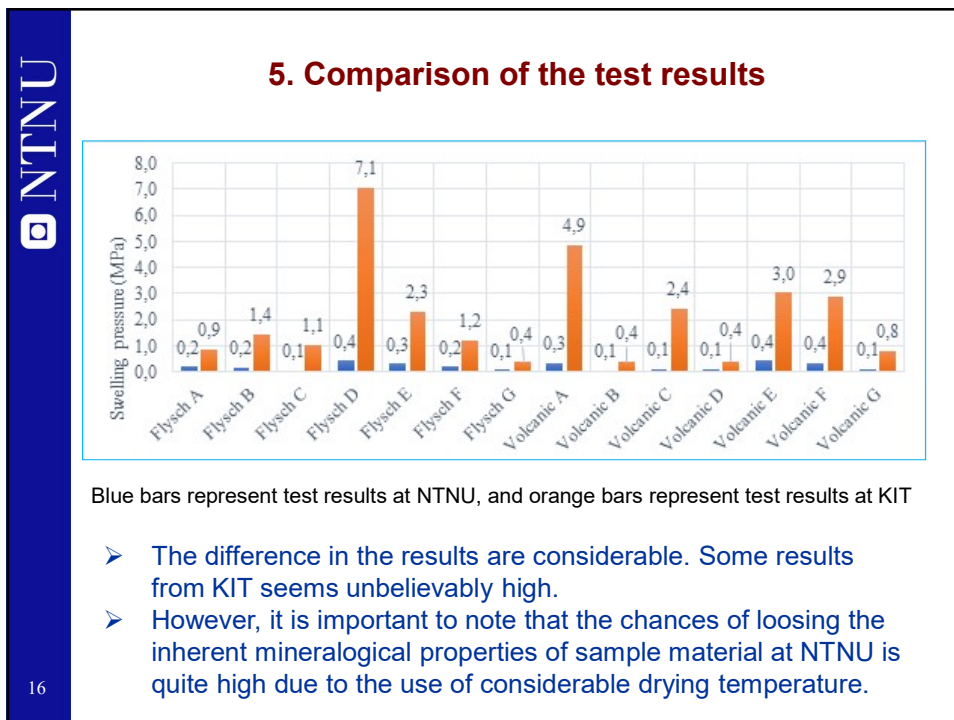
14

**Testing procedure of powder sample**

| At NTNU   | At KIT  |
|---|---|
| ✓ Mainly follows ISRM (1979) suggested method of oedometer maximum swelling pressure test.  | ✓ Modified versions of the ISRM (1989/1999) suggested method for maximum swelling pressure test.  |
| ✓ Crushing, milling until clay fraction size of 20 µm and drying at 105 degrees C.  | ✓ Crushing, hand milling to clay fraction of 250 µm and air dried at < 40 degrees C.  |
| ✓ 20 grams sample into test cell of 20 cm <sup>2</sup> which is placed in the oedometer, and the sample is compressed at 2 MPa for at least 24 hours. | ✓ 100–120 grams sample is compacted into a brass ring with a diameter of 60 mm until the density of sample is achieved to 2.6 g/cm <sup>2</sup> . |
| ✓ The container surrounding the test cell is filled with distilled water and the volume of the sample is maintained constant.                         | ✓ The container surrounding the test cell is filled with distilled water and the volume of the sample is maintained constant.                     |
| ✓ The swelling pressure is registered.  | ✓ The swelling pressure is registered.  |

15

15



16

16



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## 6. Cyclic tests on intact rock samples

- Water tunnels of hydropower projects are subject to many draining and re-filling cycles over the operational life of the project.
- The water tunnels are dried during construction due to temperature increase caused by construction equipment.
- Therefore, load caused by swelling pressure also may vary over the time.
- In view of this, it is important to carry out cyclic test of the intact rock samples under controlled deformation to find out the swelling pressure trend.

17

17

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## Some results of cyclic tests on intact rock samples

Flysch C

Flysch D

Volcanic A

Volcanic G

Top: Flysch rock samples from Moglicë HPP, Albania  
 Bottom: Volcanic rock (andesite) samples from Alimit HPP, Philippine

18

18

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### 7. Discussion on sample preparation

- Use of “Vibratory Disc Mill” in general increases the temperature during milling of samples which may destroy the inherent mineralogical character of sensitive clay minerals.
- Use of high temperature during drying of samples may also change original character of sensitive clay minerals.
- This makes it difficult to identify the actual percentage of swelling minerals there by swelling pressure.
- Therefore, the modified method of crushing and milling is recommended.
- In addition, other methods such as “thin section” and “SEM” analysis are also recommended to be carried out.

19

19

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### 7. Discussions on swelling test

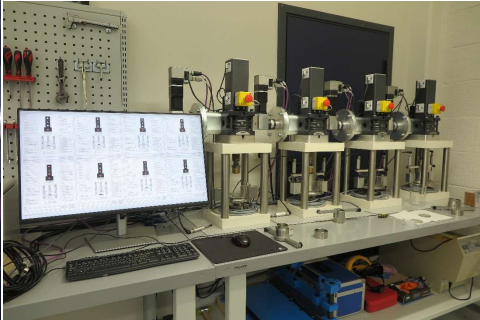
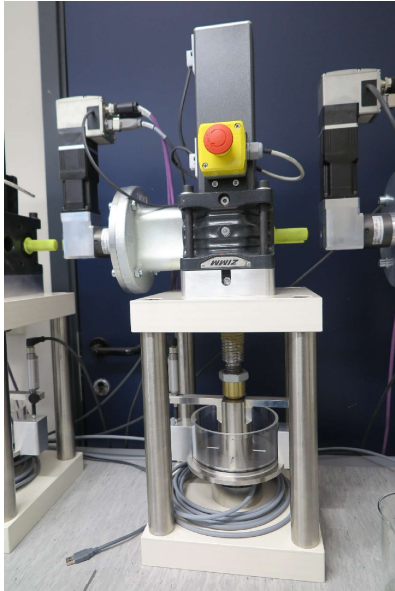
- The research carried out clearly indicates that swelling test should be carried out for both powder and intact rock samples.
- ISRM (1979) suggested method oedometer test at NTNU has huge data base of the past.
- Therefore, both old oedometer test apparatus and newly built apparatus at NTNU laboratory should be used to find out the adjustment coefficient (ratio of old to new apparatus).
- In addition, a cyclic test is recommended to be carried out on the intact rock samples.
- This is especially the case for water tunnels passing through sensitive swelling rocks where optimization of rock support is crucial for sustainable investment and operation safety.

20

20

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### Newly built oedometer at NTNU



Fully automated oedometers for both powder and intact rock samples.

NFR support under HydroCen Lab

21

21

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### Acknowledgement

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22

22